

## Light Shaping Diffusers®

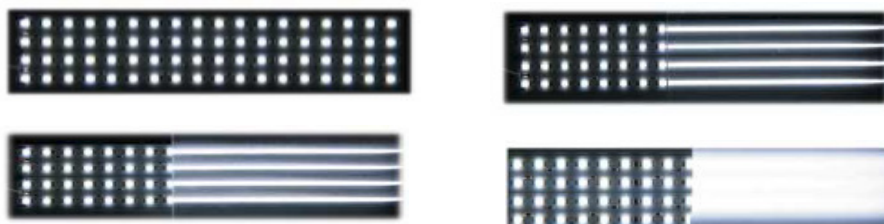
LED Lighting Applications

Many LED Lighting applications require diffusers capable of improving the uniformity and controlling the beam angle of the fixture without sacrificing light output. In some applications, the diffuser is required to mix the color emissions of multiple sources or to illuminate a larger symmetrical or asymmetrical area. Hotspots and uneven light distribution are common problems with LED sources. Luminit offers Light Shaping Diffusers® that homogenize and shape the light with high transmission efficiency – 85% to 92%. Light Shaping Diffusers are available in a variety of circular and elliptical angles on thin film or rigid substrates and can be used to eliminate or minimize hotspots while maintaining high transmission efficiency.

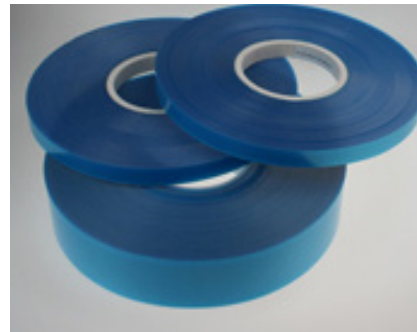
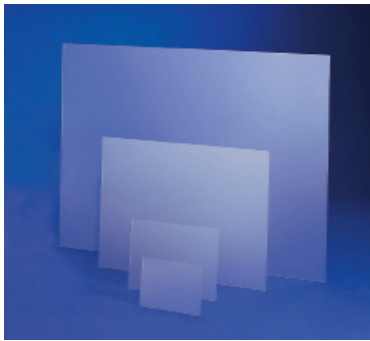
Elliptical Light Shaping Diffusers shape the light in separate horizontal and vertical angles. Following is an example of a 60°x1° elliptical diffuser utilizing a strip LED light source with incorporated primary optics. The light is shaped by spreading it 60° in the horizontal direction, but only 1° in the vertical direction, eliminating hotspots.



LED LIGHTLINE WITH 60°X1° DIFFUSER



EXAMPLES UTILIZING A BOARD WITH MULTIPLE LEDs



## LIGHT SHAPING DIFFUSER AVAILABILITY

- Light Shaping Diffusers are available in circular and elliptical angles from 1° to 100°.
- Thin film Light Shaping Diffusers are available in rolls, sheets or parts cut to your specifications.
- Standard rolls are 24" wide and 50' long.
- Strip rolls are also available in your specified width.
- Rigid polycarbonate sheets are available in sheets or cut to your specifications.
- Low-cost injection molded Light Shaping Diffusers can be custom made for high volume OEM LED applications

## SPECIFICATIONS

<b>LSD Angle Range (FWHM)</b>	<b>Circular: 1° to 100° / Elliptical: minor: 1° to 60° major: 10° to 80°</b>		
<b>Transmission Efficiency</b>	<b>Circular: 0.2° to 20° ≥ 90%, 20° to 80° ≥ 85%, Elliptical: ≥ 85%</b>		
<b>Angle Tolerance (10"x10" area)</b>	<b>≤ 1° ± 0.5°, (&gt;1° &lt; 10°) ±1°, &gt;10° ± 10%</b>		
<b>Transmission Spectral Range</b>	<b>300nm to 1500nm</b>		
<b>Temperature Range:</b>	<b>-30°C to 80°C @ 240 hours</b>		
<b>Humidity</b>	<b>&gt;95% ± 5% RH @ 24 hrs.</b>		
<b>Refractive Index</b>	<b>PC=1.586; PET=1.60, PMMA =1.494 (dependent on wavelength and composition)</b>		
<b>Pencil Hardness</b>	<b>&gt;2H</b>		
<b>UV Resistance</b>	<b>PET</b>	<b>PC (0.010"/0.25mm)</b>	<b>PC (0.030"/0.75mm)</b>
UVA/UVB (900 Kjm <sup>2</sup> )	<b>Δa= -2.3</b>	<b>Δa=-2.98</b>	<b>Δa=1.90</b>
	<b>Δb=-4.42</b>	<b>Δb=10.27</b>	<b>Δb= 3.98</b>

All specifications contained herein are subject to change without notice.